CLAIMS



- 1. An anti-reflection material comprising a transparent substrate, a hard coat layer provided on one surface or two surfaces of said transparent substrate directly or via another layer, and an anti-reflection film having a lower refractive index than said hard coat layer further provided on a surface of said hard coat layer, wherein said hard coat layer consists of a polymer polymerizing at least a (metha)acrylate compound having a fluorene structure.
- 2. An anti-reflection material as recited in claim 1, wherein said polymer is a copolymer copolymerizing a urethane(metha)acrylate compound.
- 3 An anti-reflection material as recited in claim 1-or 2, wherein said hard coat layer consists of a filler having a refractive index of 1.6 to 2.7.
- 4. An anti-reflection material as recited in one of claims 1 to 3, wherein said anti-reflection film has a critical surface tension of 20 dyne/cm or less.
- 5. A polarization film wherein a protecting layer is laminated on the opposite side of the surface of said transparent substrate of said anti-reflection material as recited in one of claims 1 to 4 in which said hard coat layer and said anti-reflection film are provided, via a polarization substrate.

6. An anti-reflection material comprising a transparent substrate, a hard coat layer provided on one surface or two surfaces of said transparent substrate directly or via another layer, and an anti-reflection film consisting of one layer or multi-layers having adjusted refractive index further provided on a surface of said hard coat layer, wherein said hard coat layer consists of at least a polymer polymerizing a urethane(metha)acrylate compound and ultrafine particles having a high refractive index.

- 7. An anti-reflection material as recited in claim 6, wherein said hard coat layer has a particle size of 30 nm or less.
- 8. An anti-reflection material as recited in claim 6 or 7, wherein said anti-reflection film has a critical surface tension of 20 dyne/cm or less.
- 9. A polarization film wherein a protecting layer is laminated on the opposite side of the surface of said transparent substrate of said anti-reflection material as recited in one of claims 6 to 8 in which said hard coat layer and said anti-reflection film are provided, via a polarization substrate.

10. An anti-reflection material comprising a transparent substrate, a hard coat layer provided on one surface or two surfaces of said transparent substrate directly or via another layer, and an anti-reflection film further provided on a surface of said hard coat layer, wherein said hard coat layer consists of at least radiation and/or thermosetting resin and titanium exide ultrafine particle surface-treated by oxide or hydroxide of at least one element chosen from silicon, zirconium, aluminum, tin, and cesium.

- 11. An anti-reflection material as recited in claim 10, wherein said titanium oxide has a rutile-type crystal structure.
- 12. A polarization film wherein a protecting layer is laminated on the opposite side of the surface of said transparent substrate of said anti-reflection material as recited in claim 10 or 11 in which said hard coat layer and said anti-reflection film are provided, via a polarization substrate.